



NPCC
 VOLUME..... 4
 NUMBER..... 8
 NOVEMBER 1979

THE NATIONAL POP CAN COLLECTORS MONTHLY NEWSLETTER



" BLESSED IS THE MAN WITH A HOBBY, FOR HE LIVES IN TWO WORLDS "

Ad deadline for the December issue is the 21st of November

As of November 1st, we have members in 37 states & 1 Canadian Province. Wouldn't it be great to have members in all 50 states? Do you know of someone who collects sodas but does not know of us? How can we create more interest in our hobby, any ideas, if so, write us. Let's get off our cans, we need your help. The more members we have country wide would mean more information, more new cans, more old cans, more persons to trade with. Can each of us find just 1 collector to sign up? As the membership increases, the newsletter should also get bigger and better.

A WORTHWHILE CAUSE

Build our hobby !! As you know, a major part of our hobby is attracting new collectors. We have organized a club in Central Vermont giving a lot of pleasure in collecting to senior citizens, shut-ins and scout groups. Many of these people have limited resources and if you would like to get rid of some of those traders taking up room in the basement or garage and bring pleasure to people at the same time donate them to this worthwhile project. We will pay your postage. SEND TO ; AL CURVEN #513

R F D #1, BETHEL, VERMONT 05032

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LETTERS TO THE EDITOR

Elmer Oehlke writes, "postage & handling is high, if you want a 50¢ can from someone they ask \$1.50 for postage. Well as far as I'm concerned the can is not worth \$2.00 and this takes the pleasure out of collecting."

Anyone collect beer trays? NPCC member Paul Burden is publishing a book on that subject. If you're interested you may write him, 14 Forest St., Medfield, Mass 02052.

Did you know --- John Hantz has over 1400 cans and approxiamately 300 bottles in his collection of special issues, sports, commemoratives, etc.

Mike Taylor's approaching the 1200 mark in his root beer collection.

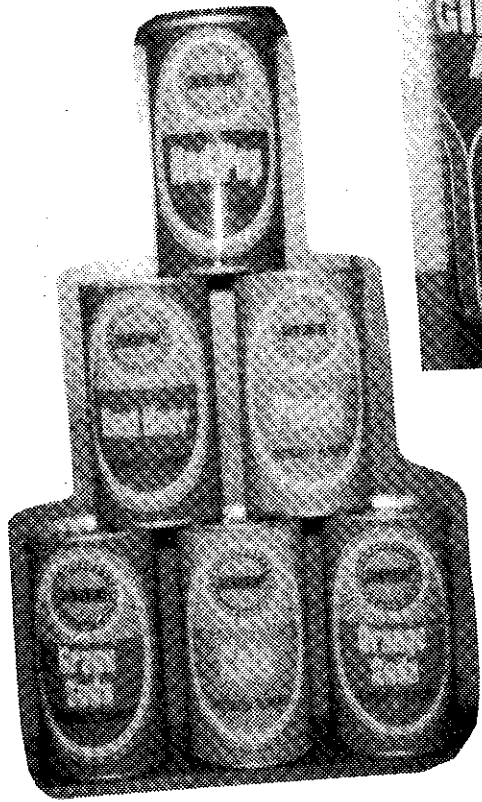
WELCOME to these new members this month;
 Bill Pfeffer - Brian Merevick - Wilbur Soliday - Dwight DeJong
 ++++++

SHOWS

- | | | | |
|--------|--------------------|-------------------|--------------|
| Nov 18 | Clawson, Mich | Al Ribco | 313-754-4528 |
| Nov 24 | Waterford, Conn | Derek Hillyer | 203-442-4256 |
| Nov 25 | Dearborn Hts, Mich | Greg Glaub | 313-561-5559 |
| Dec 1 | Pittsburgh, Pa | John Erwin | 412-531-3138 |
| Dec 2 | South Bend, Ind | Warren Chamberlin | 219-255-1738 |

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NEW RELEASES



SUNSHINE



HOWARD JOHNSONS



COUNTRY FAIR



KNOTTS

HANSENS

ROOT 66

THE MANUFACTURE OF SODA CANS

by AL CURVEN #513

For those of you truly interested in your hobby of collecting soda cans here is a new insight into can collecting. When you see a can manufactured you have a new respect for the simple soda can. After reading this article you should be able to identify any type of can you find.

I had the opportunity recently to tour a factory where they manufacture soda cans. As we are preparing to produce our first annual N P C C Commemorative soda can, we first had to locate a company that manufactures them and we decided on CROWN, CORK and SEAL in Lawrence, Massachusetts, one of the nations largest can producers. There are 16 CROWN, CORK & SEAL plants in the U.S. and 26 world-wide. In the Lawrence plant alone they turn out 15 truckloads of cans per day, seven days per week or an average of 105 truckloads of cans every week. Each truck load averages 104,000 to 144,000 cans. So, taking the mean average of 124,000 per truckload they produce 1,860,000 cans per day or 13,020,000,000 per week and this is just in this one location. I'll let you do the multiplication to find out how many per day or per week nationwide or worldwide.

There are 3 types of soda cans manufactured today, they are;

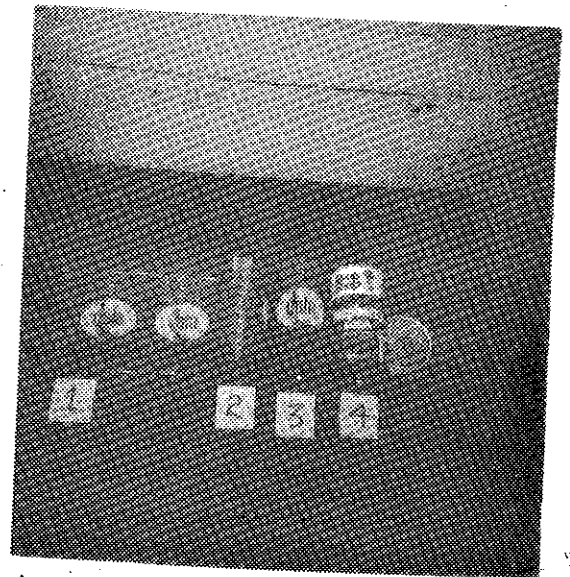
3 piece straight wall cans

3 piece necked-in cans

D & I cans

You can identify the 3 piece cans by the seam on the side. If it has a seam it indicates that it is a 3 piece can, the body, the top, and the bottom. The straight wall can is even to the top and the bottom. The necked in can has an indented ridge at the top and the bottom. The difference in the cans is only to fit their own distinctive canning equipment. Straight wall cans are filled by a soda company that can accept the 211 diameter can, whereas, the necked-in can is a 209 diameter and goes to a soda company that fills this type of can.

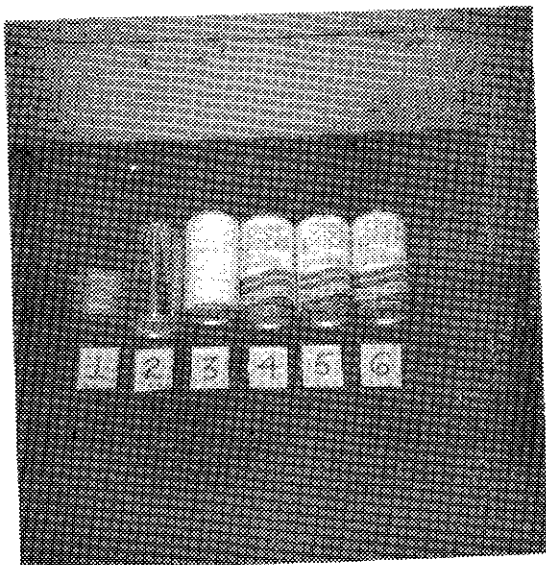
In picture "A" showing the Newport and Stop and Shop cans you may see the stages of manufacture. The cans are delivered to the manufacturer from a printer as a full sheet of 35, then they are cut into separate body blanks as in (1). Then they go into a bodyformer which takes the flat sheet, rounds it into a can shape, clips it (those little indentations along the seam), brushes it with solder, heats it and seals the seam (2). From this point it proceeds to a flanging machine which flares the top and the bottom to accept the lid and the bottom (3). Finally the pull top is applied (4). It then goes to another machine which will apply two coats of beverage lacquer to the interior of the can. The cans are then packed and palletized for shipment to the companies which will fill them. In the case of a necked-in can after step two it goes to a machine which necks (crimps) the top and bottom before it proceeds to the flanging operation (3). All of these steps are completely automated. All three piece cans are bottom filled by the soda company who then applies the bottom.



" A "

The last type of can is the D & I can, meaning drawn and ironed. This is essentially a two piece can consisting of the body and a top. The entire body is one piece, there is no seam, it is top filled and the filler then applies the top. Picture "B" illustrates the steps in manufacturing a D & I type can.

(cont'd on next page)



" B "

The cans start out as large rolls of steel which are fed into a machine which first forms a small cup shape just a little over an inch in height (1). This cup now proceeds to another machine which draws it (out), irons it (flat), and trims the top to the 12 ounce size and pushes in or indents the bottom (2) for strength and rigidity. The small cup in (1) is very sturdy and hard to bend, yet when it comes out of the D & I machine (2) you can crush it quite easily in your hand. From (2) it goes thru several baths before it gets the base coat of paint (3), in this case it was white. The base coat is baked on before proceeding to a printing machine which overlays the other colors (4). It is then baked again to set the final colors. Then it is moved to a machine which necks it (crimps the top as in 5). All D & I cans are 209 diameter. The next step in the process of (6) becoming a soda can is the flanging operation so the top may be put on by the soda company filling the can. This can now receives two coats of beverage lacquer

on the inside. At this point the outside and the bottom are also lacquered and again it is baked dry. The final step is packing and palletizing in preparation for shipment to the soda company to be filled.

The complete process is fascinating and we owe a great debt of gratitude to Mr. Charles McKenna and Dave Sarcioni our hosts at CROWN, CORK and SEAL not only for the tour of the factory, but in turning out the cans for our N P C C commemorative issue in short order so we might have them ready for the membership shortly.

18—The SUN, Flagstaff, Arizona, Friday, September 21, 1979

L. M. BOYD

Soda jerk weds doc's daughter



Q. How did the soft drink called Dr. Pepper get that name?

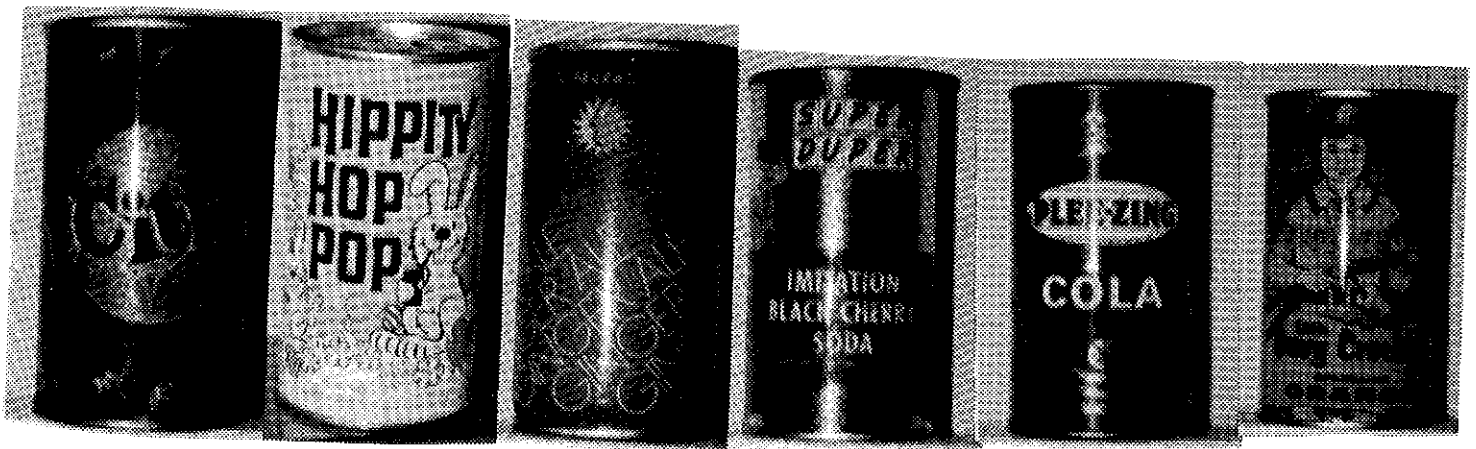
A. That goes way back. In Virginia, a young fellow worked at a soda fountain in a drug store owned by one Dr. Pepper. But when the lad took a shine to the doctor's daughter, the physician fired him. He moved to Waco, Texas, where he got another soda fountain job, and spent his spare time mixing up tasty concoctions. His friends knew about his romance back east. So when he came up with a mixture they liked, they dubbed it Dr. Pepper. A local bottler put his own chemist on it and in 1885 brought it onto the market. Don't know what the soda jerk made out of the deal. Do know, though, he went back to Virginia and married the doctor's daughter.

The Indianapolis session was again, terrific, as usual. I was successful in buying for my own collection, a Cliquot Club cone top in ginger ale flavor, I bought this at the Ad Show in another building at the Fair grounds. I also traded for another 30 cans for the collection. We met many old friends too. There were these members, John Safron, Dick & Dean Domenget, Jay Summers, Arnold Richter, the Ewell's, Col. John Dennis, Bob Dabbs of the Maverick magazine, Mr & Mrs Clint Leonhart, the whole clan of the Bates' and a new member, Brian Merevick. We had a super time.

Next time---TRY IT
YOU'LL LIKE IT

**The Man Who Doesn't
Advertise Is Like The
Man Who Winks In
The Dark
He Knows What He Is Doing,
But Nobody Else Does**

Thanks to Roger Kirkpatrick and Warren Hardaker for both of them have sent in this article.



HOW MANY HAVE YOU?

1979 EDITION
\$3.00

POP CAN COLLECTORS

BRAND & CANNERS LISTING

By: PAUL W. BATES

MY MAILING ADDRESS IS: (Please Print)

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FILL IN THIS COUPON AND MAIL

FEATURING:

- Over 700 Different American Brands of Pop Cans
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WE BUY POP CAN COLLECTIONS!



N.P.C.C. —
 "T" SHIRT

ORDER YOURS TODAY!

PLEASE SEND ME THE FOLLOWING N.P.C.C. "T" SHIRTS CUSTOM PERSONALIZED WITH THE NAMES OF MY CHOICE @ \$5.95 EACH.

	NAME	QTY.	PRICE
CHILDS: S 6-8 ___ M 10-12 ___ L 14-16	_____	___	___
LADIES: S 32-34 ___ M 36-38 ___ L 40-42	_____	___	___
MENS : S 32-34 ___ M 36-38 ___ L 40-42	_____	___	___
MENS OR LADIES: X LG. 44-46 ___	_____	___	___
	TOTAL	_____	_____

ADD \$1.00 POSTAGE AND HANDLING! (.50¢ EACH ADD'L. SHIRT)

GRAND TOTAL: CHECK OR MONEY ORDER ENCLOSED \$ _____

ADDITIONAL INSTRUCTIONS _____

MAKE ALL CHECKS OR MONEY ORDERS PAYABLE TO N.P.C.C.

6 WASHABLE - HANES QUALITY - DEALER DISCOUNT AVAILABLE WRITE

NATIONAL POP CAN COLLECTORS

★ **1st Annual** ★

COMMEMORATIVE CAN

LIMITED EDITION

SPECIAL ISSUE

LIMIT 2 PER MEMBER

AN INVESTMENT OPPORTUNITY!!

AIR FILLED

BOUND TO INCREASE IN VALUE!!

350 each

INCLUDES
POSTAGE
AND
HANDLING

NONE SOLD TO THE PUBLIC

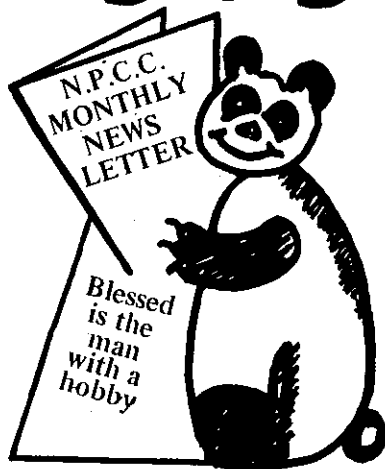
ONLY 500 TO BE MADE AND THE PLATES WILL BE DESTROYED

1979

LIMITED EDITION

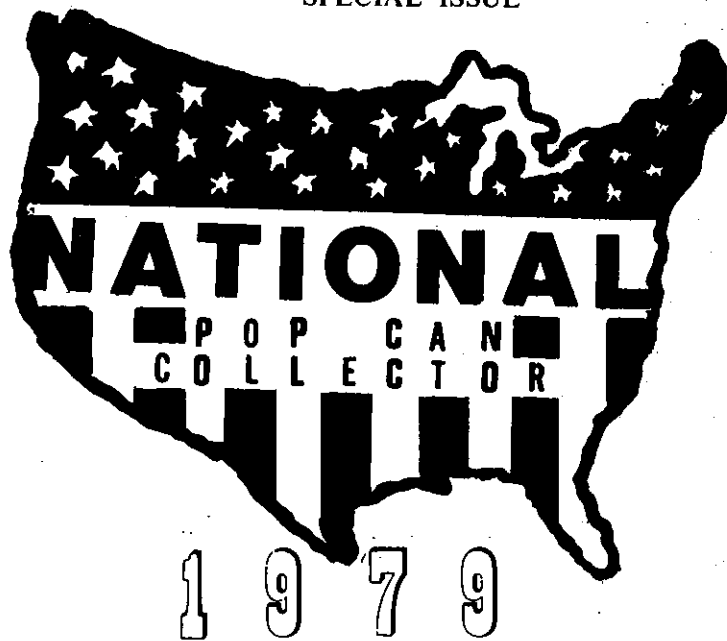
SPECIAL ISSUE

Produced under license of N.P.C.C.
Fred Bogdan, 3014 September Dr., Joliet, Ill. 60435
Can designed by Al Curven (C) 1979
Packed by Cro-Pac-Worcester, Mass.



COMMEMORATIVE CAN

NATIONAL POP CAN COLLECTORS



1979

PICTURE OF CAN DESIGN BEFORE ROLLING - PRINTED IN FOUR STRIKING COLORS.

THIS IS A TWO-SIDED CAN WITH BOTH SIDES SHOWN DISPLAYABLE

****ORDER BLANK ON INSIDE OF BACK PAGE****

ORDER YOURS TODAY!!

All ads are 10¢ per word. When using the FREE 50 word ad certificate be sure it accompanies your ad request. If your ad totals over 50 words and you are using the certificate, include 10¢ for each additional word or they will be deleted. If you send no payment or ad certificate, the ad will not be printed. Calling cards will be printed, space permitting, \$1.00 per issue for standard size (\$2.00 for oversize). Non Members rates are 15¢ per word, this includes a copy of the newsletter in which the ad appears.

Display ads....1/4 page \$12.00....1/2 page \$20.00....full page \$35.00

Ad deadline is the 21st of each month, any ad received after the 21st will be printed in the next issue, unless stated otherwise.

FOR SALE; many root beers, RC colas, 7 UP states (old), Pepsi 200 yrs of feelin free, and loads of beer cans. Write your needs. Cans \$1.00 each plus \$2.50 postage. Also have a Coca-Cola clock in running condition-\$25.00.
Lester Lohr #426, Box 824, Truth or Consequences, New Mexico 87901

TERRIFIC OFFER !! 50 different grade 1 pop cans, no nationals, a great variety, only \$9.00 plus \$2.00 postage for a total of \$11.00. Will try not to send cans local to your area. Satisfaction guaranteed and cans are carefully packed. Send \$12.00 and receive 2 foreign cans too.
Ed Kassay #502, P O Box 523, Edwardsburg, Michigan 49112

FOR SALE: Complete sets, Canada Dry Flyers, 76er's, Patriots; Coke St Louis Blues; Cotton Club Cavaliers; Favgo Bicentennial, Milestones; Graf's Bicentennial, Happy Days grape, R C Cavaliers basketball, Washington Redskins, Baltimore Colts (43).
John C. Hantz, #193, 6846 New Jersey, Hammond, Indiana 46323

WANTED: These new cans; Foodtown, Party Club, Springfield, Rock Creek, C & C, My Te Fine, Ting Hillbilly, Moonshine, No Frills, Crass, Wallaby Squash, Price Chopper, White Rock, Green Mountain, 76 cola, Root 66 and all other new issues. Your trade list for mine. 1000 pop can traders also beer cans for trade. Norm Benters #117, Box 433, Winnebago, Illinois 61088

FOR SALE: Iowa refund cans-\$10.00 per case plus \$1.50 UPS. I am also trading my US collection approximately 800 cans, wish to trade for foreign sodas.
Jerry P. Spoerl #461, RR #2 Box 451, Sherrill, Iowa 52073

WANTED !!! Your trade lists. Lets swap lists and make a great deal. I love to trade.
Tom Schipper #445, 115 Sunny Circle, Hudson, Iowa 50643

NOTICE---CHANGE OF ADDRESS: Bob Luciano #434 is moving to, 94 Akbar Rd., Stanford, Conn. 06902
I still need old 7 UP states.

WANTED: New collector will trade 2 of his local pop cans for 1 of your locals. Cans must be bottom opened and in store condition, no nationals please. Send what you have.
Frank Fraietta #506, 1242 Ingham Street, Pittsburgh, Pa. 15212

WANTED: Bubble gum pop, Whistle, new Grapette, Orangette, Rock Creek, new Barqs, Clover Club, Stayung, Sun-glo, My-Te-Fine, Moon Shine, Ticket, reg & sf 76 (new), Party Club, Western Fam. Slim Cola, Spur cola, new Broccapop, Price Chopper, Green Mountain & Super Cola.
Tom Schipper #445, P O Box 563, Hudson, Iowa 50643

WANTED: Coke offer cans-cooler, trays (metallic), airplane, jacket, 16 oz offers, 10 oz offers obsolete Tab cans, foreign Cokes and Coke products. Have for sale or trade Old Time brand cans Send info soon to; Steve Marino #489, 662 Marine Drive, Wauconda, Illinois 60084

FOR SALE: 24 different clean, mint condition pop cans-only \$5.00 postpaid-no nationals-no junk
Larry Skinner #364, 228 West Jefferson, Osceola, Iowa 50213

WANTED: Need root beers, birch beers or sarsaparillas. Have list of over 1400 different pop cans to trade or sell. Please let me know what you have-describe fully, indicate type of top, if marked with milliliters, if diet-with or without warning? If you have some I need, will send my list, free. I do need many currents also. Please include your telephone number. All letters will receive replies !

Micheal Taylor #463, 412 Woodlawn, Royal Oak, Michigan 48073

8

WANTED: Seeking to build collection of COLA varieties, both current and obsolete. Send your lists by can, sets, cases or varieties from your area.

Carr Suter #500, 111 West Woodbury, Garland, Texas 75041

Have new Pepsi limited release " 10th Anniversary of the Moon Landing ". Will trade for curr-
ents we need. WANTED; RC Southern football set. Will trade or buy.

Mary Ann Ewell #118, R R-2, Ossian, Indiana 46777

WANTED: Still need many special issue & sport cans (see my Oct. ad). Have to trade; the new
Texas Crown with Arabic lettering, Nehi red happy days, R C sports, Dragon Ade, 7 UP series in
aluminum and many other Texas pop & beer cans.

James Todd #406, 3326 Amherst, Houston, Texas 77005

FOR SALE; Sooper Sip \$2.00-Clover Club paper label \$1.50-White Rock tee shirt \$2.50. New list
is ready, send for details about free can offer. Also have beer cans.

Sharon Conrad #75, 5217 South Francisco Avenue, Chicago, Illinois 60632

WANTED: White Rock, Price Chopper, Western Family, Spur Cola, Moxie, Foodtown, Purity Supreme,
Dr Brown's, Sunshine, Root 66, any 16 oz cans, old Graf's cans. All current cans & recent obs-
oletes to be mint and bottom opened please. Also wanted glass mugs with soft drink names on
them. Will buy or trade for the ones I need.

Dennis Fewless #163, Route #2 Box 47A, Delavan, Wisconsin 53115

3 great Coca-Cola commemorative cans-1978 World Cup (soccer)-1980 Olympics-VIII Pan-American
Games-plus 1 special issue (obsolete) and 1 slogan "COME ON IN-Coke". A total of 5 cans all in
grade 1 to mint, only \$10.00 postpaid. Or will trade for Coka collectables.

Paul Gafa #472, 1643 Brentwood Road, Brentwood, New York 11717

LET'S TRADE :: My list for yours. Have Star's, Co-op, American National, new Purity Supreme
Shop-Rite, Price Chopper, Americola, one gallon Coke, Sprite, Fanta root beer & orange, many
Canadian and foreign cans. Also have many old bottles to trade or sell.

Al Curven #513, R F D #1, Bethel, Vermont 05032

ORDER BLANK

YES! I WANT TO ORDER THE 1st
ANNUAL N.P.C.C. COMMEMORATIVE
CAN. PLEASE SEND ME:

- () ONE CAN \$3.50
- () TWO CANS \$7.00

NAME _____
 MEMBERSHIP # _____
 ADDRESS _____
 CITY _____
 STATE _____ ZIP _____

LIMIT TWO CANS PLEASE!


PLEASE ALLOW 3 WEEKS FOR DELIVERY

Other items available from the newsletter

Windshield decals---75¢ each/5 for \$3.00
plus 15¢ postage

Membership lists---\$1.50 each postpaid

Some back issues of our newsletter are
still available---75¢ each postpaid



OSCEOLA'S LARGEST
POP CAN COLLECTOR

LARRY SKINNER
228 WEST JEFFERSON ST.
OSCEOLA, IOWA 50213

CHARTER MEMBER # 364

THE POP CAN MAN

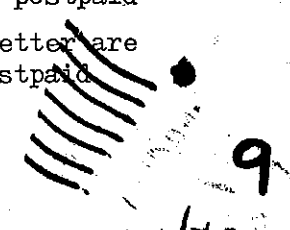
Fred Bogdan

3014 SEPTEMBER DR. JOLIET, IL 60435
PHONE 815/436-2115

BUY-SELL-TRADE CANS OR COLLECTIONS

EDITOR AND PUBLISHER

National Pop Can Collector



APPLICATION BLANK please type or print legibly
 MEMBERSHIPS ARE \$ 7.95 FOR A FULL YEAR SUBSCRIPTION

NAME _____ AGE _____
 STREET _____ P O BOX _____
 CITY _____ STATE _____ ZIP _____
 OCCUPATION _____ TELEPHONE () _____
 HOW LONG HAVE YOU COLLECTED _____ TOTAL CANS IN COLLECTION _____
 HOW MANY FLATS _____ HOW MANY CONES _____
 ODD SIZES _____ FOREIGNS _____
 SPECIAL FLAVORS OR TYPES _____ ANY " GO WITHS " _____
 MAIL TO N P C C 3014 SEPTEMBER DRIVE JOLIET, ILLINOIS 60435

PLEASE TELL YOUR FRIENDS AND FELLOW COLLECTORS ABOUT N P C C

There are thousands of pop can collectors in the country who have no idea that there is an organization devoted to their hobby. Tell your friends or anyone interested about N P C C because the more eyes we get looking for pop cans, the scarce, rare and more valuable cans will begin to turn up.

We will send extra applications to anyone who requests them. For those of you who will set up at shows or flea markets we will be happy to send more applications

Bayonne, N.J. 07002
 294 Ave B.
 Gerald Pollack #365

TO



FROM
 National Pop Can Collector
 The Pop Can Man
 Fred Bordan
 3014 September Dr
 Joliet, Ill 60435